

**ptimum** Growth. 7L Flasks



### 7L Flask **The Bioprocessing** Choice!



High Working Volume: Supports 5L for mammalian and hybridoma cells (CHO, HEK293) and up to 6L for insect cell lines (SF9, SF21) per flask, delivering up to 35L of expression per shaker.

Scalability: Seamlessly scales from 125mL to 7L, enabling efficient transitions from small-scale experiments to large-scale production without compromising consistency.

Baffle Design: Proprietary baffles ensure high aeration with low shear, maintaining cell viability and maximizing protein yield.

**0.2μm Vented Cap:** Promotes high gas exchange while maintaining sterility, reducing contamination risks.

Transfer Options: Connects directly to bioreactors or cell bags with bidirectional transfer caps (Part #931470-8) for seamless scale-up.

### **Part Numbers**



**Optimum Growth® 7L Flask** Part #: 931117 | Qty/Case: 4



Multiported Optimum Growth® 7L Flask Part #: 931117-55-14 | Qty/Case: 4



Multiported **Optimum Growth® 7L Flask** Part #: 931117-55-18 | Qty/Case: 4

### **Transfer Cap Available**



Bidirectional Transfer Cap For Optimum Growth® 7L Flask Part #: 931470-8 | Qty/Case: 8

### **Ohtslabs.com** □ info@htslabs.com

800 541.4792 **3** 760 757.8080 We're not just about selling top-quality cell culture flasks, we're here to be your partner in science. "FlAsk Us Anything," is an invitation to tap into our expertise and get answers to all your lab-related questions.

### **Scale With 7L Flasks**

Thomson 7L Flasks are quickly becoming the gold standard for customers that have been using for mammalian (5L) & insect (6L) cell lines.



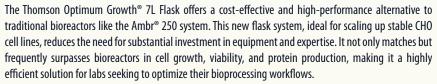
### **Large-Scale Growth**

### Addressing the limitations of large-scale culture methods

The Thomson Optimum Growth® 7L Flask increases productivity while minimizing space and consumable costs. This efficiency results in up to 35L of expression per shaker, making it an excellent alternative to bulky 10L, 20L, or 50L bags for CHO and HEK293 applications.

- Comparable results
- Cost efficient
- Fits on existing platforms
- Less complicated subparts

### Optimum Growth® 7L Flasks vs Ambr® 250 Bioreactor Systems Using Stable CHO Cells





### **Comparison & Performance**

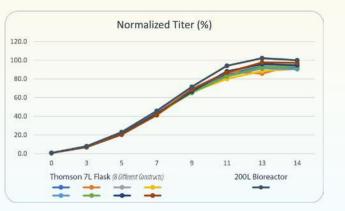


### **7L Flask Outperforms 200L Bioreactor**

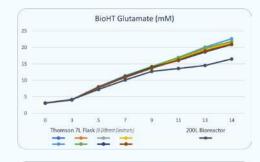
Data provided by Lundbeck

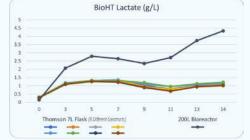
#### Lundbeck evaluated the 7L Flask against a 200L bioreactor

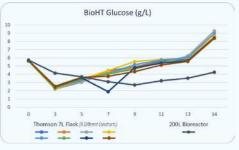
Our partners at Lundbeck utilized the 7L flask to rapidly scale eight antibody constructs and compared the results to a 200L bioreactor used for standard antibody production. The 7L flask achieved nearly identical yields to the bioreactor while maintaining higher cell density and viability, with lower lactate levels. Culture conditions were set at 150 rpm (25mm orbit), 6% CO2, and 80% humidity, showcasing the flask's ability to deliver bioreactor-comparable performance in a compact, efficient system.

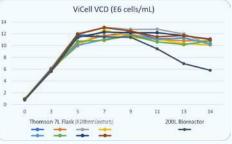


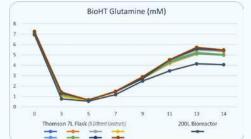
Thomson is not affiliated with Lundbeck

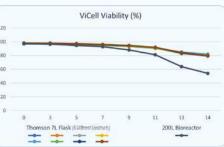










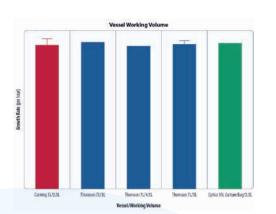


### **Comparable Results to Wave Bags**

Data provided by Lundbeck

#### Why Are 7L flasks Better than Wave Bags?

Thomson 7L flasks provide exceptional performance for high-volume cell culture production, matching the efficiency of larger 50 L cell culture bags while offering greater flexibility. By utilizing Thomson 7L flasks, researchers can achieve consistent, large-scale cell culture results, making them an ideal alternative for optimizing workflows in demanding bioprocessing environments.



Thomson is not affiliated with Lundbeck, Corning, or Cytiva

### **Scalable Results**



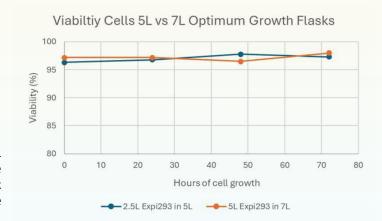
### Scalable Results for Expi® HEK293 with Optimum Growth® Flasks

**7L Flasks Outperforms 5L Flasks** 

Data provided by Pfizer

#### Evaluation of Expi® HEK293 Cell Growth

Thomson's Optimum Growth® 5L Flask (2.5L working volume) and Optimum Growth® 7L Flask (5L working volume) deliver exceptional performance for cell culture scaling. The study evaluated Expi® HEK293 cell growth in both 5L and 7L Thomson volumes. The 7L flask (5L working volume) matched the performance of the 5L flask (2.5L working volume) while offering twice the capacity within the same footprint.



#### Viability (%)

Flask ID	0hrs	24hrs	48hrs	72hrs
2.5L Expi293 in 5L	96.3	96.8	97.8	97.3
5L Expi293 in 7L	97.2	97.2	96.5	98

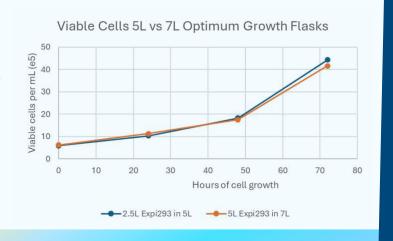
#### Viable Cell Count at e6 cells/ml

Flask ID	0hrs	24hrs	48hrs	72hrs
2.5L Expi293 in 5L	5.9	10.4	18.3	44.3
5L Expi293 in 7L	6.3	11.3	17.5	41.6

#### **High-Aeration Design Ensures Optimal Conditions**

Its high-aeration design ensures optimal conditions for daily cell doubling and high viability, preparing cells for downstream applications. The 7L flask adds greater versatility to the Optimum Growth® line, supporting flexible scaling options. All flasks were shaken at 125 rpm on a 0.75" (19mm) orbital shaker.

Thomson is not affiliated with Pfizer & ThermoFisher





# **Scalable Results with Every Optimum Growth®**

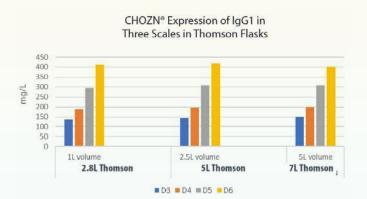
### Consistent IgG1 Expression Across Various Scales

Data provided by large pharma customer

#### 2.5L(5L) & 5L(7L) Final volume

Thomson 7L flasks are ideal for scaling up protein production in transient CHO, stable CHO, HEK293, and insect cells, supporting final volumes up to 5L-6L. They ensure scalable protein quality and titer, as demonstrated by consistent IgG1 expression across various scales.

Thomson is not affiliated with MilliporeSigma





### 35 Liters Per Shaker



### Mammalian, Hybridoma, **Microbial & Insect Cell Lines**

#### **7L Fill Volume & Shake Speeds**

Cell Line	Fill Volume	Working RPM Range 1" (2.54cm)   2" (5.08cm)	Vol./Size Ratio
Mammalian	2.8-5L	140-150   110	40-70%
Insect	Up to 6L	135   N/A	85%

### **Accuracy & Integrity**



### **Up to 6L Protein Expression in SF21 Cells**

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#### **Produce Proteins with High Accuracy & Integrity**

Mass Spec analysis of protein expressed in the Thomson Optimum Growth® 7L Flask confirms identity of the expression target. This precise measurement validates the flask's ability to produce proteins with high accuracy and integrity.

### Traditional 5L Flask Thomson 7L Flask

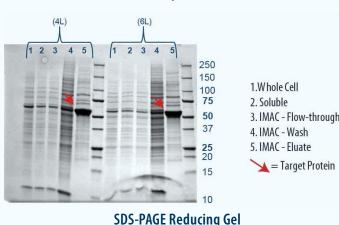
Intact LC/MS (Sequence MW: 61,245 Da)

### Protein of Interest - Affinity Capture/Elution (IMAC)

#### LC/MS & SDS-PAGE Results

The LC/MS results show the Thomson 7L Flask's suitability for applications requiring rigorous protein characterization. Data shows the flask produces consistent, high-fidelity protein outputs for downstream analytical workflows.

The Thomson Optimum Growth® 7L Flask is one of the best solutions for high-volume cell culture, offering scalability, efficiency, and performance.



Thomson is not affiliated with Pfizer

### **Robotic Friendly**

### Gain Deck Space with Thomson 7L & **Multiported flasks for Off-Deck Reagent Addition in Automated Workflows**

Multiported Optimum Growth® 7L Flask and Transfer Cap

The Thomson Multiported Optimum Growth® 7L Flask and Transfer Cap provide a comprehensive solution for large-scale cell culture expression, ensuring compatibility, efficiency, and sterility. As robotic deck space becomes increasingly limited, scientists seek innovative ways to introduce liquids into automated systems. Off-deck vessels, like the 7L Flask, serve as reservoirs to replenish sterile culture lines or labware, supporting fully automated processes.





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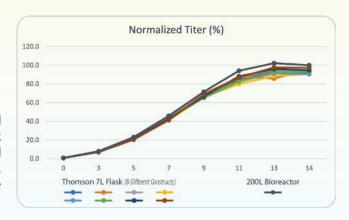


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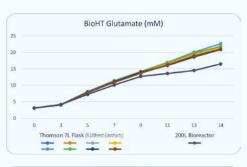
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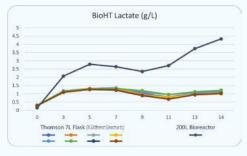
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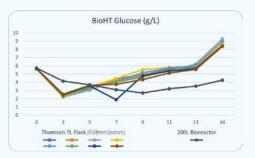
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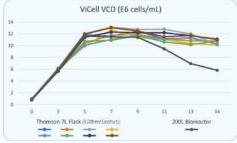


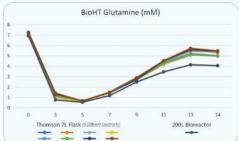
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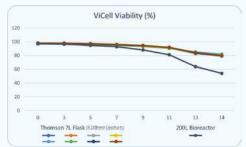










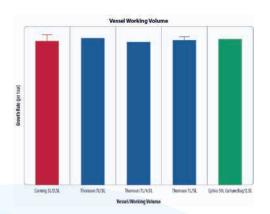


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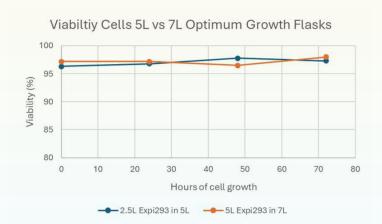
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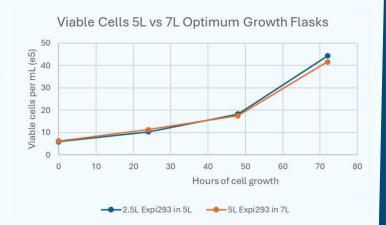
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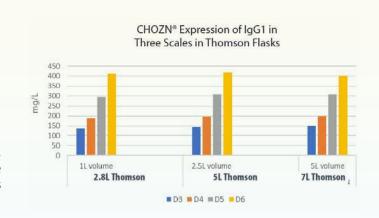
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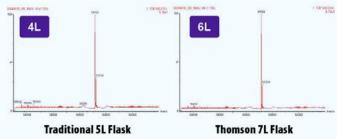
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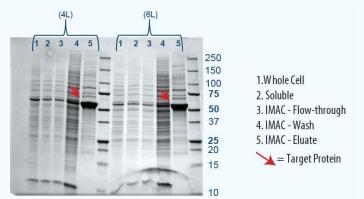
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Intact LC/MS (Sequence MW: 61,245 Da)



SDS-PAGE Reducing Gel

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7X 71 Allows for large Culture Volumes As Replacement of SOL Wave Bags

#### **Part Numbers**



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